

Sizing Charts for Standard Pipe



SDR-35 Gravity Sewer Pipe

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	CS MODEL NON-METALLIC SLEEVE			WS MODEL STEEL SLEEVE			CAST OR CORE BIT DRILLED HOLE		
		MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
4	4.22	CS-6-*	LS-315-***	11	WS-6-28-S-*	LS-315-***	10	6.000	LS-315-***	10
6	6.28	CS-8-*	LS-315-***	15	WS-8-32-S-*	LS-315-***	15	8.000	LS-315-***	15
8	8.40	CS-10-*	LS-325-***	9	WS-10-36-S-*	LS-315-***	19	12.000	LS-475-***	12
10	10.50	CS-14-*	LS-475-***	14	WS-14-37-S-*	LS-360-***	17	14.000	LS-475-***	14
12	12.50	CS-18-*	LS-500-***	12	WS-16-37-S-*	LS-360-***	20	16.000	LS-475-***	17
15	15.30	CS-20-*	LS-475-***	20	WS-20-37-S-*	LS-575-***	17	18.000	LS-360-***	24
18	18.70	CS-24-*	LS-575-***	21	WS-22-37-S-*	LS-360-***	29	22.000	LS-475-***	24
21	22.05	CC-30-**	LS-600-***	13	WS-26-37-S-*	LS-475-***	28	26.000	LS-575-***	24
24	24.80	CC-30-**	LS-525-***	21	WS-28-37-S-*	LS-425-***	22	28.000	LS-475-***	31
27	27.95	CC-32-**	LS-400-***	25	WS-32-37-S-*	LS-400-***	25	32.000	LS-575-***	30
30	32.00	CC-38-**	LS-500-***	28	WS-36-37-S-*	LS-400-***	29	36.000	LS-575-***	34

* = Specify sleeve length in inches ** = Cell-Cast® *** = Specify LS Model C, S-316, L...etc when ordering (Example LS-475-C-17)
 Technically there is no limit to the pipe size that can be sealed using Link-Seal® modular seals. Please contact factory for sizes not listed and for CS model plastic sleeves for walls less than 8" thick.

Steel and Plastic Pipe with Same Outside Diameter (IPS)

PIPE SIZE (Nom.)	ACTUAL O.D. (Inches)	CS MODEL NON-METALLIC SLEEVE			WS MODEL STEEL SLEEVE			CAST OR CORE BIT DRILLED HOLE		
		MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	MODEL NUMBER	LINK-SEAL® SIZE	LINKS PER SEAL	HOLE I.D.	LINK-SEAL® SIZE	LINKS PER SEAL
1/2	0.840	CS-2-*	LS-200-***	4	WS-2-15-S-*	LS-275-***	5	2.000	LS-200-***	4
3/4	1.050	CS-3-*	LS-315-***	4	WS-2-1/2-20-S-*	LS-275-***	6	3.000	LS-315-***	4
1	1.315	CS-3-*	LS-300-***	4	WS-2-1/2-20-S-*	LS-200-***	5	3.000	LS-300-***	4
1-1/4	1.660	CS-3-*	LS-275-***	7	WS-3-21-S-*	LS-275-***	8	3.000	LS-275-***	8
1-1/2	1.900	CS-3-1/2-*	LS-300-***	5	WS-3-21-S-*	LS-200-***	7	4.000	LS-315-***	6
2	2.375	CS-4-*	LS-300-***	6	WS-3-1/2-22-S-*	LS-200-***	8	4.000	LS-300-***	6
2-1/2	2.875	CS-4-*	LS-200-***	9	WS-4-23-S-*	LS-200-***	9	4.000	LS-200-***	9
3	3.500	CS-5-*	LS-300-***	8	WS-6-28-S-*	LS-360-***	7	5.000	LS-300-***	8
3-1/2	4.000	CS-6-*	LS-340-***	10	WS-6-28-S-*	LS-340-***	9	6.000	LS-315-***	10
4	4.500	CS-6-*	LS-300-***	10	WS-6-28-S-*	LS-300-***	10	6.000	LS-300-***	10
5	5.563	CS-8-*	LS-360-***	10	WS-8-32-S-*	LS-340-***	13	8.000	LS-340-***	13
6	6.625	CS-10-*	LS-475-***	10	WS-10-36-S-*	LS-475-***	10	10.000	LS-475-***	10
8	8.625	CS-12-*	LS-475-***	12	WS-12-37-S-*	LS-475-***	12	12.000	LS-475-***	12
10	10.750	CS-14-*	LS-410-***	15	WS-14-37-S-*	LS-425-***	10	14.000	LS-475-***	14
12	12.750	CS-16-*	LS-475-***	17	WS-16-37-S-*	LS-425-***	12	16.000	LS-475-***	17
14	14.000	CS-16-*	LS-340-***	30	WS-18-37-S-*	LS-475-***	18	18.000	LS-575-***	16
16	16.000	CS-20-*	LS-410-***	21	WS-20-37-S-*	LS-475-***	21	20.000	LS-575-***	18
18	18.000	CS-22-*	LS-340-***	38	WS-22-37-S-*	LS-475-***	23	22.000	LS-575-***	20
20	20.000	CS-25-*	LS-500-***	18	WS-24-37-S-*	LS-475-***	25	24.000	LS-475-***	26
22	22.000	CS-25-*	LS-360-***	34	WS-26-37-S-*	LS-475-***	28	26.000	LS-575-***	24
24	24.000	CC-30-**	LS-500-***	21	WS-28-37-S-*	LS-475-***	30	28.000	LS-475-***	31
26	26.000	CC-30-**	LS-400-***	23	WS-30-37-S-*	LS-400-***	23	30.000	LS-575-***	28
28	28.000	CC-32-**	LS-400-***	25	WS-32-37-S-*	LS-400-***	25	32.000	LS-575-***	30
30	30.000	CC-36-**	LS-500-***	26	WS-34-37-S-*	LS-400-***	27	34.000	LS-575-***	32
32	32.000	CC-38-**	LS-500-***	28	WS-36-37-S-*	LS-400-***	29	36.000	LS-575-***	34
34	34.000	CC-38-**	LS-400-***	30	WS-40-37-S-*	LS-500-***	29	38.000	LS-575-***	36
36	36.000	CC-42-**	LS-500-***	31	WS-42-37-S-*	LS-500-***	31	40.000	LS-575-***	38
42	42.000	CC-48-**	LS-500-***	36	WS-48-37-S-*	LS-500-***	36	46.000	LS-575-***	44
48	48.000	CC-54-**	LS-500-***	40	WS-53-37-S-*	LS-525-***	40	52.000	LS-575-***	50

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