



Sizing Procedure- Method 2 (Verification)

Link-Seal® LS-400 Verification Chart

Range #1 Pipe O.D. Min. - Max.	Range #2 Pipe O.D. Min. - Max.	for Range #1 Minimum Wall Opening	for Range #2 Pipe O.D. plus Number Below = Min. Wall Opening	for Range #1 & 2 Pipe O.D. plus Number Below = Max. Wall Opening	No. Links/ Seal
2.711-2.711	2.711-3.350	6.490	3.779	3.748	4
3.779-4.071	4.071-4.920	7.527	3.456	3.748	5
4.858-5.356	5.356-6.267	8.606	3.250	3.748	6
5.960-6.601	6.601-7.671	9.708	3.107	3.748	7
7.074-7.821	7.821-8.938	10.822	3.001	3.748	8
8.196-9.025	9.025-10.163	11.944	2.919	3.748	9
9.325-10.218	10.218-11.363	13.073	2.854	3.748	10
10.457-11.403	11.403-12.549	14.205	2.802	3.748	11
11.593-12.583	12.583-13.735	15.341	2.758	3.748	12

Link-Seal® LS-500 Verification Chart

Range #1 Pipe O.D. Min. - Max.	Range #2 Pipe O.D. Min. - Max.	for Range #1 Minimum Wall Opening	for Range #2 Pipe O.D. plus Number Below = Min. Wall Opening	for Range #1 & 2 Pipe O.D. plus Number Below = Max. Wall Opening	No. Links/ Seal
2.065-2.065	2.065-2.271	7.778	5.713	5.625	4
3.249-3.503	3.503-3.853	8.874	5.372	5.625	5
4.391-4.861	4.861-5.347	10.016	5.154	5.625	6
5.555-6.177	6.177-6.795	11.180	5.003	5.625	7
6.733-7.467	7.467-8.214	12.358	4.890	5.625	8
7.920-8.740	8.740-9.614	13.545	4.804	5.625	9
9.113-10.002	10.002-11.002	14.738	4.736	5.625	10
10.310-11.255	11.255-12.380	15.935	4.680	5.625	11
11.510-12.502	12.502-13.752	17.135	4.634	5.625	12

Link-Seal® LS-410 Verification Chart

Range #1 Pipe O.D. Min. - Max.	Range #2 Pipe O.D. Min. - Max.	for Range #1 Minimum Wall Opening	for Range #2 Pipe O.D. plus Number Below = Min. Wall Opening	for Range #1 & 2 Pipe O.D. plus Number Below = Max. Wall Opening	No. Links/ Seal
1.288-1.677	1.677-1.888	5.110	3.433	3.822	4
2.034-2.655	2.655-2.989	5.856	3.201	3.822	5
2.809-3.579	3.579-4.029	6.632	3.053	3.822	6
3.601-4.473	4.473-5.037	7.423	2.950	3.822	7
4.402-5.350	5.350-6.025	8.224	2.874	3.822	8
5.268-6.157	6.157-6.933	9.090	2.933	3.822	9
6.125-6.968	6.968-7.846	9.948	2.979	3.822	10
6.977-7.782	7.782-8.763	10.800	3.017	3.822	11
7.825-8.599	8.599-9.682	11.647	3.049	3.822	12

Link-Seal® LS-525 Verification Chart

Range #1 Pipe O.D. Min. - Max.	Range #2 Pipe O.D. Min. - Max.	for Range #1 Minimum Wall Opening	for Range #2 Pipe O.D. plus Number Below = Min. Wall Opening	for Range #1 & 2 Pipe O.D. plus Number Below = Max. Wall Opening	No. Links/ Seal
2.330-2.330	2.330-2.565	7.676	5.346	5.156	4
3.634-3.791	3.791-4.337	8.791	5.000	5.156	5
4.794-5.172	5.172-6.002	9.950	4.779	5.156	6
5.977-6.509	6.509-7.555	11.133	4.625	5.156	7
7.174-7.819	7.819-9.003	12.330	4.511	5.156	8
8.379-9.113	9.113-10.364	13.536	4.423	5.156	9
9.592-10.395	10.395-11.642	14.748	4.353	5.156	10
10.808-11.668	11.668-12.817	15.965	4.297	5.156	11
12.028-12.935	12.935-13.825	17.184	4.250	5.156	12

Link-Seal® LS-425 Verification Chart

Range #1 Pipe O.D. Min. - Max.	Range #2 Pipe O.D. Min. - Max.	for Range #1 Minimum Wall Opening	for Range #2 Pipe O.D. plus Number Below = Min. Wall Opening	for Range #1 & 2 Pipe O.D. plus Number Below = Max. Wall Opening	No. Links/ Seal
3.039-3.039	3.039-3.312	6.186	3.148	2.867	4
4.360-4.403	4.403-4.799	7.227	2.824	2.867	5
5.442-5.691	5.691-6.204	8.309	2.618	2.867	6
6.546-6.940	6.940-7.564	9.413	2.474	2.867	7
7.664-8.163	8.163-8.898	10.531	2.367	2.867	8
8.790-9.371	9.371-10.214	11.656	2.286	2.867	9
9.921-10.567	10.567-11.519	12.788	2.220	2.867	10
11.057-11.756	11.756-12.814	13.924	2.168	2.867	11
12.195-12.939	12.939-14.103	15.062	2.124	2.867	12

Link-Seal® LS-575 Verification Chart

Range #1 Pipe O.D. Min. - Max.	Range #2 Pipe O.D. Min. - Max.	for Range #1 Minimum Wall Opening	for Range #2 Pipe O.D. plus Number Below = Min. Wall Opening	for Range #1 & 2 Pipe O.D. plus Number Below = Max. Wall Opening	No. Links/ Seal
1.554-1.698	1.698-1.911	6.259	4.561	4.706	4
2.444-2.865	2.865-3.124	7.149	4.284	4.706	5
3.370-3.968	3.968-4.275	8.075	4.108	4.706	6
4.314-5.036	5.036-5.402	9.020	3.984	4.706	7
5.270-6.082	6.082-6.514	9.976	3.894	4.706	8
6.233-7.116	7.116-7.616	10.939	3.824	4.706	9
7.201-8.139	8.139-8.710	11.907	3.768	4.706	10
8.173-9.156	9.156-9.797	12.879	3.723	4.706	11
9.147-10.168	10.168-10.880	13.853	3.685	4.706	12

Link-Seal® LS-475 Verification Chart

Range #1 Pipe O.D. Min. - Max.	Range #2 Pipe O.D. Min. - Max.	for Range #1 Minimum Wall Opening	for Range #2 Pipe O.D. plus Number Below = Min. Wall Opening	for Range #1 & 2 Pipe O.D. plus Number Below = Max. Wall Opening	No. Links/ Seal
1.017-1.490	1.490-1.773	5.174	3.685	4.158	4
1.750-2.451	2.451-2.754	5.907	3.457	4.158	5
2.512-3.359	3.359-3.692	6.670	3.311	4.158	6
3.291-4.238	4.238-4.621	7.448	3.210	4.158	7
4.078-5.101	5.101-5.544	8.236	3.135	4.158	8
4.920-5.903	5.903-6.493	9.078	3.175	4.158	9
5.763-6.700	6.700-7.272	9.921	3.221	4.158	10
6.601-7.501	7.501-8.139	10.758	3.258	4.158	11
7.434-8.303	8.303-9.009	11.592	3.289	4.158	12

Link-Seal® LS-600 Verification Chart

Range #1 Pipe O.D. Min. - Max.	Range #2 Pipe O.D. Min. - Max.	for Range #1 Minimum Wall Opening	for Range #2 Pipe O.D. plus Number Below = Min. Wall Opening	for Range #1 & 2 Pipe O.D. plus Number Below = Max. Wall Opening	No. Links/ Seal
8.358-8.358	8.358-8.784	16.334	7.976	7.416	6
10.210-10.425	10.425-10.956	17.626	7.202	7.416	7
11.605-12.450	12.450-13.085	19.021	6.571	7.416	8
13.214-14.450	14.450-15.187	20.630	6.181	7.416	9
15.194-16.323	16.323-17.155	22.611	6.288	7.416	10
17.162-18.203	18.203-19.131	24.578	6.376	7.416	11
19.120-20.088	20.088-21.113	26.536	6.448	7.416	12